



RADOL 22 – 22

1 EASY STEP

**CLEANS,
BRIGHTENS
AND
DEOXIDIZES
ALUMINUM
AT
ROOM
TEMPERATURE**

Description:

RADOL 22-22 is a specially formulated liquid product for degreasing and de-oxidizing of aluminum at room temperature in one step.

When RADOL 22-22 is used in combination with KEMCOT or ALCOT it meets U.S. Military Specifications MIL-C-5441 D and MIL-C-81706 (CHEMICAL CONVERSION COATINGS ON ALUMINUM AND ALUMINUM ALLOYS).

Usage:

RADOL 22-22 is used for the removal of oil and oxides from aluminum and aluminum surfaces before the chromate coating process (alodine) or the anodizing process in electrostatic painting facilities. RADOL 22-22 is used in room temperatures.

Application:

RADOL 22-22 is used diluted in water in a proportion of 1-5% by immersion, for 5-20 minutes, the concentration and immersion time may vary, depending on the nature of the soil and the desired results. Then rinse thoroughly with water. When the bath solution weakens add RADOL 22-22 to strengthen the solution.

When aluminum alloys contain silicon in high concentrations then we recommend the use of our product ATAROL.

Advantages:

RADOL 22-22 has the following advantages in comparison to old methods

- Economical cleaning of aluminum.
- It is used cold.
- Excellent results in one stage.
- Does not create sludging problems.

General Note:

Tanks used with RADOL 22-22 should be constructed of stainless steel or mild steel lined with plastic capable of withstanding the exposure to this acidic material.

Caution:

Contains acidic ingredients. Avoid contact with eyes, skin and clothing. For further details refer to Material Safety Data Sheet (M.S.D.S.).

Packaging:

RADOL 22-22 is offered in 37-kg plastic pails.