



LUBRICOOL N° 12 **EMULSIFIABLE CUTTING OIL**

Description:

Emulsifiable oil machining lubricant which contains lubricant additives, rust inhibitors, emulsion stabilizer and bacteriostats to assure effective cutting tool lubrication and prolonged service life.

Purpose:

Lubricool N° 12 is an Emulsifiable Oil base coolant used for machining and cutting operations. When mixed with water it forms a milky oil in water emulsion that provides effective lubrication and rust protection.

Advantages:

Lubricool N° 12 provides the following product features:

- Oil base assures optimum lubrication
- Water dilution provides maximum cooling efficiency
- Inhibited to provide effective rust protection
- Long in service life maintained by effective bacteriostats
- Non-odorous due to careful selecting of petroleum derivatives
- Biodegradable to permit safe and inexpensive disposal

Application:

Concentrations of **Lubricool N° 12** will vary depending on the hardness of the metal, severity of the cut, machine speed and type of cutting tool. A general guide for use of **Lubricool N° 12** is:

OPERATION	CONCENTRATION IN WATER
Grinding	2 – 5 %
Turning	
Drilling	
Milling	
Gear Cutting	5 – 10 %
Tapping	
Broaching	
Reaming	

Caution:

If swallowed seek medical advice. For further information refer to Material Safety Data Sheet

Packaging:

The product is available in 4 Lt or 31 Lt pails and 210 Lt drums.